

PRODUCT DATA SHEET

X-Plug

Mechanical Plug for Taper Tie Voids

PRODUCT DESCRIPTION

The X-Plug® is a mechanical plug specifically designed to SEAL the void formed in a concrete wall by the removal of a taper tie rod or pass through tie sleeve. With the X-Plug's mechanical design, tightening of the stainless steel nut causes an expansion of the EPDM rubber plug, increasing its diameter inside the taper tie void. This action simultaneously compresses the main body plug onto the bolt to create a liquid-tight seal between the plug and the wall of the taper tie void.

USES

X-Plug® is used for waterproofing of tapered tie rods and pass-through sleeves in walls of water retaining or excluding structures

CHARACTERISTICS / ADVANTAGES

- Easy to install
- Seal taper tie voids without grout on either side of the plug to a head pressure rating of nearly 300 ft
- 304 stainless steel bolt is compression set at 50 lbs. into the rubber grommet, to prevent spinning during installation
- Xylan coating is applied to the stainless steel bolt to boost the corrosive resistance an extra 500-1000 hours in the ASTM B1117 Salt Spray Test
- Available in six different sizes to accomodate all conventional taper ties

PRODUCT INFORMATION

Packaging

The X-Plug® is provided in color coded, sealed pails to easily identify sizes

Product Data Sheet

X-Plug

April 2020, Version 01.01

020703820100000001

Pail Color	Code	Taper Tie Size	Pail Quantity
Black	XP001	1-1/4" to 1-1/2"	300
Red	XP002	1" to 1-1/4"	400
White	XP003	3/4" to 1-1/4"	500
Blue	XP004	3/4" to 1"	350
Green	XP005	5/8" to 7/8"	350
Yellow	XP006	5/8" to 3/4"	350

Shelf Life n/a

Storage Conditions Store all materials in original, unopened containers

TECHNICAL INFORMATION

Compression Resistance	34.5%	ASTM D395
Tensile Strength	13.2 MPa	ASTM D412
Elongation	410%	ASTM D412
Water Absorption	< 3.5%	ASTM D471

APPLICATION INSTRUCTIONS

APPLICATION METHOD / TOOLS

- Clear tie void of all loose debris. A taper tie void brush is recommended and available from Sika Greenstreak (see Accessories).
- X-Plug® will seat at 50-60% of wall thickness when properly selected.
- Attach the 7/16" installation extension to handheld drill. Place nut side of plug into socket and slide into void. Plug will stop when seated in tapered void, FULLY TIGHTEN NUT.
- Once the nut has been fully tightened, the taper tie void can then be packed with grout if desired for aesthetics.

LIMITATIONS

Extreme Cold – At below freezing temperatures, Sika recommends storing the product in a warm climate prior to installation to ensure maximum performance during installation.

Setting/Adjusting taper ties - For maximum performance and to ensure the proper size X-Plug® is ordered, the contractor should pay close attention to tie placement/shifting. Sika recommends that before taper ties are placed into the form work, all ties are pre set

with the large wing nuts and plates set to a predetermined distance on the threads to allow the "large diameter" of the taper to land as close to the concrete wall as possible. This will ensure proper depth and plug placement for increased efficiency.

Chemical Resistance - The X-Plug® is suitable for use in many, but not all chemical containment applications. Consult a Sika engineer for details concerning specific environments and applications.

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

OTHER RESTRICTIONS

See Legal Disclaimer.

ENVIRONMENTAL, HEALTH AND SAFETY

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN

Product Data Sheet

X-Plug

April 2020, Version 01.01

020703820100000001

- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs.

NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

Sale of SIKA products are subject to the Terms and Conditions of Sale which are available at <https://usa.sika.com/en/group/SikaCorp/termsandconditions.html> or by calling 1-800-933-7452.

Sika Corporation

201 Polito Avenue
Lyndhurst, NJ 07071
Phone: +1-800-933-7452
Fax: +1-201-933-6225
usa.sika.com

Sika Mexicana S.A. de C.V.

Carretera Libre Celaya Km. 8.5
Fracc. Industrial Balvanera
Corregidora, Queretaro
C.P. 76920
Phone: 52 442 2385800
Fax: 52 442 2250537



Product Data Sheet

X-Plug
April 2020, Version 01.01
020703820100000001

X-Plug-en-US-(04-2020)-1-1.pdf

